

ACCESSORIES

FOR BLUM MEASURING COMPONENTS

BLUM
focus on productivity


Styli TC50/51/60/61

Ceramic	L [mm]	DK [mm]	Item no.	Product name
	50 mm	1	143411	Stylus ceramic 50 ruby ball DK1
		2	143412	Stylus ceramic 50 ruby ball DK2
		4	143414	Stylus ceramic 50 ruby ball DK4
		5	143415	Stylus ceramic 50 ruby ball DK5
		6	143416	Stylus ceramic 50 ruby ball DK6
		75 mm	1	143417
	2		143418	Stylus ceramic 75 ruby ball DK2
	3		143419	Stylus ceramic 75 ruby ball DK3
	4		143420	Stylus ceramic 75 ruby ball DK4
	5		143421	Stylus ceramic 75 ruby ball DK5
	6		143422	Stylus ceramic 75 ruby ball DK6
	100 mm	1	143423	Stylus ceramic 100 ruby ball DK1
		2	143424	Stylus ceramic 100 ruby ball DK2
		3	143425	Stylus ceramic 100 ruby ball DK3
		4	143426	Stylus ceramic 100 ruby ball DK4
		5	143427	Stylus ceramic 100 ruby ball DK5
		6	143428	Stylus ceramic 100 ruby ball DK6
	150 mm	4	143430	Stylus ceramic 150 ruby ball DK4
6		143431	Stylus ceramic 150 ruby ball DK6	
200 mm	6	143432	Stylus ceramic 200 ruby ball DK6	
250 mm	6	143433	Stylus ceramic 250 ruby ball DK6	
300 mm	6	143435	Stylus ceramic 300 ruby ball DK6	

Carbide	L [mm]	DK [mm]	Item no.	Product name	
	50	1	143522	Stylus carbide 50 ruby ball DK1	
		2	143523	Stylus carbide 50 ruby ball DK2	
			143524	Stylus carbide 50 ruby ball DK3	
		4	143525	Stylus carbide 50 ruby ball DK4	
		5	143526	Stylus carbide 50 ruby ball DK5	
		6	143527	Stylus carbide 50 ruby ball DK6	
	75	3	143528	Stylus carbide 75 ruby ball DK3	
		4	143529	Stylus carbide 75 ruby ball DK4	
		5	143530	Stylus carbide 75 ruby ball DK5	
		6	143531	Stylus carbide 75 ruby ball DK6	
		100	3	143532	Stylus carbide 100 ruby ball DK3
			4	143533	Stylus carbide 100 ruby ball DK4
	5		143534	Stylus carbide 100 ruby ball DK5	
		6	143535	Stylus carbide 100 ruby ball DK6	


Styli TC52/53/54/62/63/64/76

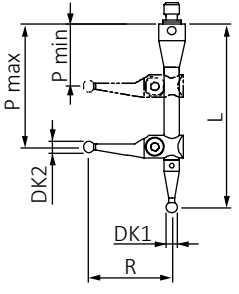
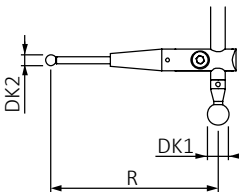
Ceramic	L [mm]	DK [mm]	Item no.	Product name
	50	1	143743	Stylus ceramic 50 ruby ball DK1
		2	143744	Stylus ceramic 50 ruby ball DK2
		4	143746	Stylus ceramic 50 ruby ball DK4
		5	143747	Stylus ceramic 50 ruby ball DK5
		6	143748	Stylus ceramic 50 ruby ball DK6
		75	1	143749
	2	143750	Stylus ceramic 75 ruby ball DK2	
	3	143751	Stylus ceramic 75 ruby ball DK3	
	4	143752	Stylus ceramic 75 ruby ball DK4	
	5	143753	Stylus ceramic 75 ruby ball DK5	
	6	143754	Stylus ceramic 75 ruby ball DK6	
	100	1	143755	Stylus ceramic 100 ruby ball DK1
	2	143756	Stylus ceramic 100 ruby ball DK2	
	3	143757	Stylus ceramic 100 ruby ball DK3	
	4	143758	Stylus ceramic 100 ruby ball DK4	
	5	143759	Stylus ceramic 100 ruby ball DK5	
	6	143760	Stylus ceramic 100 ruby ball DK6	


Styli TC52/53/54/62/63/64/76

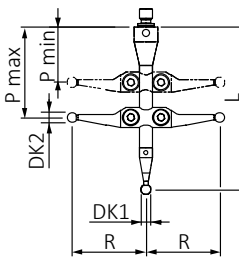
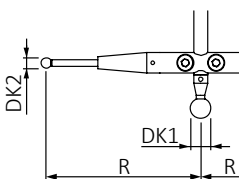
Carbide	L [mm]	DK [mm]	Item no.	Product name
	18	3	144019	Stylus carbide 18 ruby ball DK3
	20	0.5	143766	Stylus carbide 20 carbide ball DK0.5
		1	143767	Stylus carbide 20 ruby ball DK1
		2	143768	Stylus carbide 20 ruby ball DK2
		3	143769	Stylus carbide 20 ruby ball DK3
		4	143770	Stylus carbide 20 ruby ball DK4
		5	143771	Stylus carbide 20 ruby ball DK5
	30	6	143772	Stylus carbide 20 ruby ball DK6
		0.5	143773	Stylus carbide 30 carbide ball DK0.5
		1	143775	Stylus carbide 30 ruby ball DK1
		2	143776	Stylus carbide 30 ruby ball DK2
		3	143777	Stylus carbide 30 ruby ball DK3
		4	143778	Stylus carbide 30 ruby ball DK4
	50	5	143779	Stylus carbide 30 ruby ball DK5
		6	143780	Stylus carbide 30 ruby ball DK6
		0.5	143781	Stylus carbide 50 carbide ball DK0.5
		1	143782	Stylus carbide 50 ruby ball DK1
		2	143783	Stylus carbide 50 ruby ball DK2
		3	143784	Stylus carbide 50 ruby ball DK3
	75	4	143785	Stylus carbide 50 ruby ball DK4
		5	143786	Stylus carbide 50 ruby ball DK5
		6	143787	Stylus carbide 50 ruby ball DK6
		1	143788	Stylus carbide 75 ruby ball DK1
		2	143789	Stylus carbide 75 ruby ball DK2
3		143790	Stylus carbide 75 ruby ball DK3	
100	4	143791	Stylus carbide 75 ruby ball DK4	
	5	143792	Stylus carbide 75 ruby ball DK5	
	6	143793	Stylus carbide 75 ruby ball DK6	
	1	143794	Stylus carbide 100 ruby ball DK1	
	2	143795	Stylus carbide 100 ruby ball DK2	
	3	143796	Stylus carbide 100 ruby ball DK3	
4	143797	Stylus carbide 100 ruby ball DK4		
5	143798	Stylus carbide 100 ruby ball DK5		
6	143799	Stylus carbide 100 ruby ball DK6		



Styli TC53/54/63/64/76

Steel	L1 [mm]	DK1 [mm]	R [mm]	DK2 [mm]	P min–P max [mm]	Item no.	Product name
	48.5	3	22	3	16.5 – 32.5	143841	Stylus Z+-
			30			143842	Stylus Z+-
			40			143843	Stylus Z+-
	85	6	22	3	16.5 – 75.5	143844	Stylus Z+-
			30			143846	Stylus Z+-
			40			143847	Stylus Z+-
			50	3		16.5 – 72.5	252437
							

Styli TC53/54/63/64/76

Steel	L1 [mm]	DK1 [mm]	R [mm]	DK2 [mm]	P min–P max [mm]	Item no.	Product name
	48.5	3	22	3	16.5 – 32.5	143857	Stylus Z+-
			30			143858	Stylus Z+-
			40			143859	Stylus Z+-
	85	6	22	3	16.5 – 75.5	143860	Stylus Z+-
			30			143861	Stylus Z+-
			40			143862	Stylus Z+-
			50	3		16.5 – 72.5	252438
							



Styli TC53/54/63/64/76

	L L2 [mm]	DK [mm]	EAL [mm]	R [mm]	Item no.	Product name
					143872	Adapter
	30				143873	Adapter star-shaped 30
	50				143875	Adapter star-shaped 50
	75				143877	Adapter star-shaped 75
Fig. 1						
	26	4	17	32.5	143895	Stylus ceramic 26 ruby ball DK4
	50	4	415	56.5	143886	Stylus ceramic 50 ruby ball DK4
	75	4	66	81.5	143896	Stylus ceramic 75 ruby ball DK4
	50	5		56.5	143889	Stylus ceramic 50 ruby ball DK5
	60	5		66.5	143890	Stylus ceramic 60 ruby ball DK5
	26	6		32.5	143871	Stylus ceramic 26 ruby ball DK6
	26	4	14	32.5	143901	Stylus carbide 26 ruby ball DK4
	40	4	28	46.5	143903	Stylus carbide 40 ruby ball DK4
	50	4	38	56.5	143905	Stylus carbide 50 ruby ball DK4
	75	4	63.1	81.5	143906	Stylus carbide 75 ruby ball DK4
	9.5	3	3.2		144800	Stylus steel 9.5 ruby ball DK3
	12.5	3	3.7		144810	Stylus steel 12.5 ruby ball DK3
	20.5	3	8		144806	Stylus steel 20.5 ruby ball DK3
	9.5	6	9.0		144788	Stylus steel 9.5 ruby ball DK6
	21.5	6	21		144828	Stylus steel 21.5 ruby ball DK6

^{a)} Styli M3 can only be used with star adapter (fig. 1) or stylus (fig. 5).

Styli TC53/54/63/64/76

Steel	L1 [mm]	DK [mm]	L2 [mm]	EAL [mm]	D [mm]	Item no.	Product name
	34.5				15	143994	Stylus steel 34.5 aluminium hartcoated disc D=15
					20	143995	Stylus steel 34.5 aluminium hartcoated disc D=20
					30	143996	Stylus steel 34.5 aluminium hartcoated disc D=30
					40	143997	Stylus steel 34.5 aluminium hartcoated disc D=40
	74				15	143998	Stylus steel 74 aluminium hartcoated disc D=15
					20	143999	Stylus steel 74 aluminium hartcoated disc D=20
					30	144000	Stylus steel 74 aluminium hartcoated disc D=30
			40	144001	Stylus steel 74 aluminium hartcoated disc D=40		
	Stylus M3 ^{a)}	3	9.5	3.2		144800	Stylus steel 9.5 ruby ball DK3
		3	12.5	3.7		144810	Stylus steel 12.5 ruby ball DK3
		3	20.5	8		144806	Stylus steel 20.5 ruby ball DK3
		6	9.5	9.0		144788	Stylus steel 9.5 ruby ball DK6
		6	21.5	21		144828	Stylus steel 21.5 ruby ball DK6

Fig. 6

^{a)} Styli M3 can only be used with star adapter (fig. 1) or stylus (fig. 5).



Styli TC53/54/76

	L [mm]	R [mm]	Item no.	Product name
			144093	Adapter
	22		144122	Stylus 22xQ6 DS2
	27		144116	Stylus 27xQ6 DS2
	30		144115	Stylus 30xQ6 DS2
	36		144117	Stylus 36xQ6 DS2
	47		144114	Stylus 47xQ6 DS2
	52		144119	Stylus 52xQ6 DS2
	57		144125	Stylus 57xQ6 DS2
	62		144118	Stylus 62xQ6 DS2
	67		258403	Stylus 67xQ6 DS2
	77		144120	Stylus 77xQ6 DS2
		8.9	144078	Adapter R8.9
		20	144079	Adapter R20
		50	144081	Adapter R50

	L [mm]	R [mm]	Item no.	Product name
			144093	Adapter
	35		144130	Adapter L35
	40		144131	Adapter L40
	50		144132	Adapter L50
	60		144132	Adapter L60
		14	144122	Stylus 22xQ6 DS2
		19	144116	Stylus 27xQ6 DS2
		22	144115	Stylus 30xQ6 DS2
		28	144117	Stylus 36xQ6 DS2
		39	144114	Stylus 47xQ6 DS2
		44	144119	Stylus 52xQ6 DS2
		49	144125	Stylus 57xQ6 DS2
		54	144118	Stylus 62xQ6 DS2
		59	258403	Stylus 67xQ6 DS2
		69	144120	Stylus 77xQ6 DS2






Spare parts touch probe (Ø63)

	Item no.	Product name
	143725	Accessory set TC50-A3 TC51-A3 TC60-A3 TC61-A3 Mounting tools, bellows, battery, special grease
	143726	Accessory set TC50-A3 TC51-A3 TC60-A3 TC61-A3 Mounting tools, bellows, battery, special grease
	170407	Battery 3.6 V 2600 mA, AA 2 pieces required



Spare parts touch probe (Ø40)

	Item no.	Product name
	143735	Accessory set TC52 Mounting tools, battery
	143737	Accessory set TC76 TC54 NT-H 3D Mounting tools, bellows, special grease
	170406	Battery 3.6 V / 1200mAh, 1/2 AA 2 pieces required

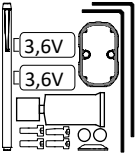


Accessories ZX-Speed

	Item no.	Product name
	146576	Probe contact set D=30 ZX-Speed
	146567	Chip protection ZX-Speed
	143828	Adapter with predetermined breaking point

Accessories Z-Nano

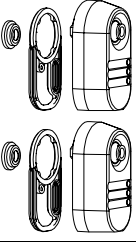

	Item no.	Product name
	145823	Measuring surface plasma nitrided
	145824	Measuring surface HM

Accessories tool setting probe IR/RC

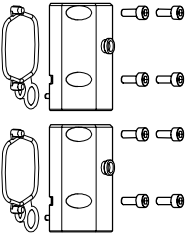
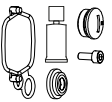
	Item no.	Product name
	143740	Accessory set TC53-20 TC54-20 Z-Nano IR A3 Mounting tools, battery, special grease
	170406	Battery 3.6 V / 1200mAh, 1/2 AA 2 pieces required



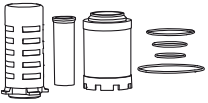


LC50-DIGILOG

	Item no.	Product name
	225105	Spare part kit for pollution protector LC50-DIGILOG - 2 pcs. pollution protector with moulded seal and sinter sleeve - 1 pcs. cleaning cloth
	184666	Maintenance kit for pollution protector LC50-DIGILOG - 4 pcs. moulded seal - 4 pcs. sinter sleeve - 10 pcs. cleaning cloth

LASERCONTROL NT

	Item no.	Product name
	149073	Spare part kit for pollution protector 32-1 - 2 pcs. pollution protector with moulded seal - 8 pcs. cylinder screws - 1 pcs. cleaning cloth
	149069	Maintenance kit for pollution protector 32-1 32-1A - 6 pcs. moulded seal - 2 pcs. sinter sleeve - 2 pcs. blind plug - 2 pcs. O-ring - 10 pcs. cylinder screws - 10 pcs. cleaning cloth - 1 pcs. special grease

PNEUMATIC UNIT

	Item no.	Product name
	149193	Spare parts kit filter PNE 051/ 054/FS62
	149196	Clear glass container for filter unit
	149197	Metal cover for filter unit

Blum-Novotest GmbH
Kaufstrasse 14
88287 Gruenkraut, Germany

SALES:

Phone: +49 (0)751 6008-200
sales@blum-novotest.com

SERVICE:

Phone: +49 (0)751 6008-202
service@blum-novotest.com

www.blum-novotest.com